

# Leather Bag



**Flores  
Patterns**

## Materials and Notes

Bag Size: 220 x 300 x 70 mm / 8.66x 11.81 x 2.76 inch

- 01 Adjuster Slide Buckle: inner 36mm/ 1.42inch (Position Strap)
- 02 Rectangle Buckle Ring: inner 36mm/ 1.42inch (Position G7)
- 02 Magnetic Snap: 14mm/ 0.55inch (Position G4 and G5)
- The inner lining fabric has the same size as the pattern
- Use leather with a thickness of 2 - 2.5mm / 0.079 - 0.098 inch
- Strap: 1200x 36 mm/ 47.24 x 1.42 inch

- Print the pattern in A1 or A4 size at 100% scale
- If using A4 size, combine the pieces into a pattern like A1 size
- Look at the image for more details on the positions G1 to G7
- Attach the Magnetic Snap to pieces G4 and G5
- Sew G5 to G1 (following stitch line C1 - C1), G5 on the inside of G1
- Sew the previous piece to G3 (following stitch line A1 - A2), G3 is underneath
- Sew Positions from B1- B3 - B2 - A3 on pieces G2, G3, G6 (with G2 located outside of G3)
- Sew Positions A3 - A3 of pieces G4 and G2
- Sew Positions B1 - B2 - A3 on pieces G4 and G6
- Attach Rectangle Buckle Ring to G7 and sew to G6
- Connect the S part of the strap



## 1. Preparing the Leather Edges:

- **Edge Beveling:** Use an edge beveler to smooth out the edges of all leather pieces. This helps create a professional look and prevents fraying over time.
- **Burnishing:** After beveling, burnish the edges using a burnishing tool or a simple piece of cloth with a bit of water or gum tragacanth. This ensures the edges are smooth and polished.

## 2. Attaching the Front Flap (G5) to the Main Body (G1):

- **Position G5:** Align piece G5 with the top of G1 (refer to the first image where G5 is attached to G1). The two pieces should be flush at the top edge.
- **Sewing G5:** Start by sewing along the stitch line C1-C1 (refer to the pattern). Use either a sewing machine or hand-stitch with a saddle stitch. Make sure the stitching is straight and even.

## 3. Attaching the Pocket (G3) to the Main Body (G1):

- **Position G3:** Place G3 onto the main body (G1) with the edges aligned according to the pattern image. Ensure that the bottom of G3 is flush with the bottom of G1.
- **Sewing G3:** Follow the stitch lines A1-A2 and B1-B3 (on the pattern). Make sure to reinforce the corners as these will be stress points.

## 4. Assembling and Attaching Side Panels (G6) and Strap Holders (G7):

- **Prepare G6:** Before attaching G6 to the main body, stitch G7 to the top of G6. The strap holders (G7) should be securely stitched, following the guide provided in the pattern (you may add rivets for extra strength).
- **Attach G6 to G1 & G2:** With G7 attached to G6, now sew G6 to the side edges of G1 and G2. Ensure that the edges align well. Stitch B1-B3 to B2-A3 on pieces G2 and G1.
- **Repeat:** Follow the same process for the other side of the bag.



## 5. Attaching the Bottom Panel (A3) to the Front (G4) and Back Panels (G2):

- **Align A3:** Align the bottom piece (A3) with the bottom edges of G4 (Front) and G2 (Back). This part can be tricky, so take your time to ensure all edges are flush.
- **Sewing A3:** Start sewing along the line A3-A3 on the pieces G4 and G2. Ensure the stitch is consistent, and remember to reinforce the corners.

## 6. Final Assembly:

- **Joining G4 (Front) and G2 (Back):** With the side panels (G6) already attached, align G4 with G1, ensuring all sides match perfectly.
- **Sewing the Body Together:** Stitch along the B1-B2 and A3-A5 lines to secure the front (G4) and back (G2) to the side panels (G6). This step may require a stronger sewing machine or hand-stitching technique due to the multiple layers of leather.
- **Attaching the Strap (S):** Attach the strap (S) to the strap holders (G7). Ensure the strap is securely fastened, whether by sewing, riveting, or using buckles.

## 7. Finishing Touches:

- **Edge Finishing:** Re-bevel and burnish all newly exposed edges after the final assembly. This gives the bag a finished, professional look.
- **Check for Loose Threads:** Trim any loose threads, and make sure all stitches are tight and secure.
- **Condition the Leather:** Finally, condition the leather using a high-quality leather conditioner to enhance its appearance and extend its lifespan.



**Flores  
Patterns**